



# Characterization of hemicellulose

**The high hemicellulose content of biomass offers significant potential for new wood-based products and gives opportunities for the future biorefineries. Once isolated, the potential applications for hemicellulose include barrier materials for food packaging or biopolymers with new properties.**

The properties of hemicelluloses are to a great extent influenced by their chemical and molecular structure.

We have identified three groups of properties that we need to analyse in order to characterize hemicelluloses:

- Carbohydrate composition
- Content and distribution of side groups
- Average molecular mass and molecular mass distribution.

In addition, for technical hemicelluloses, it is also of interest to characterize the overall chemical composition or purity.

Hemicelluloses are heteropolysaccharides and their structure and polymeric properties vary depending on origin, i.e. plant species, industrial processing as well as isolation and purification procedure.

Technical grade hemicelluloses obtained from the biorefinery may contain different impurities that have to be taken into account from an analytical perspective.

A list of analytical services related to hemicelluloses is appended.

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## CARBOHYDRATE COMPOSITION

### Carbohydrate composition (standard method)

The content of non-glucose monosaccharides is assumed to correspond to the hemicellulose content. We measure the carbohydrate composition according to standard SCAN-CM 71, and deliver the content of glucose, mannose, arabinose, xylose and galactose in mg per g dry pulp. 2 g of sample is required.

### Carbohydrate composition incl. uronic acids

In order to determine both neutral and acidic carbohydrates we use enzymatic hydrolysis in combination with capillary electrophoresis. In addition to the saccharides obtained by the standard method, this procedure provides the content of hexenuronic acid, 4-O-methylglucuronic acid and galacturonic acid. 1 g of sample is required.

### Acetyl group content

The content of acetyl side groups is determined by deacetylation followed by quantification by ion chromatography. 1 g of sample is required.

The acetyl group content can also be studied by NMR spectroscopy.

## MOLECULAR PROPERTIES

### Molecular mass distribution

We use size-exclusion chromatography (SEC) characterise different molecular properties of hemicelluloses. We have calibrated the molecular mass scale for hemicellulose analysis by collection of narrow-polydisperse hemicellulose fractions from the SEC system, followed by mass spectrometric (MALDI-TOF-MS) analysis of each fraction. 0.1 g of sample is required.

### Distribution of side groups

Partial acid hydrolysis in combination with MALDI-TOF-MS gives information about the distribution of side groups, for instance uronic acid or acetyl groups, along the polysaccharide backbones.

Information about distribution of acetyl groups between different saccharide units can be obtained by NMR spectroscopy.

## PURITY

### Acid-insoluble (Klason) and acid-soluble lignin

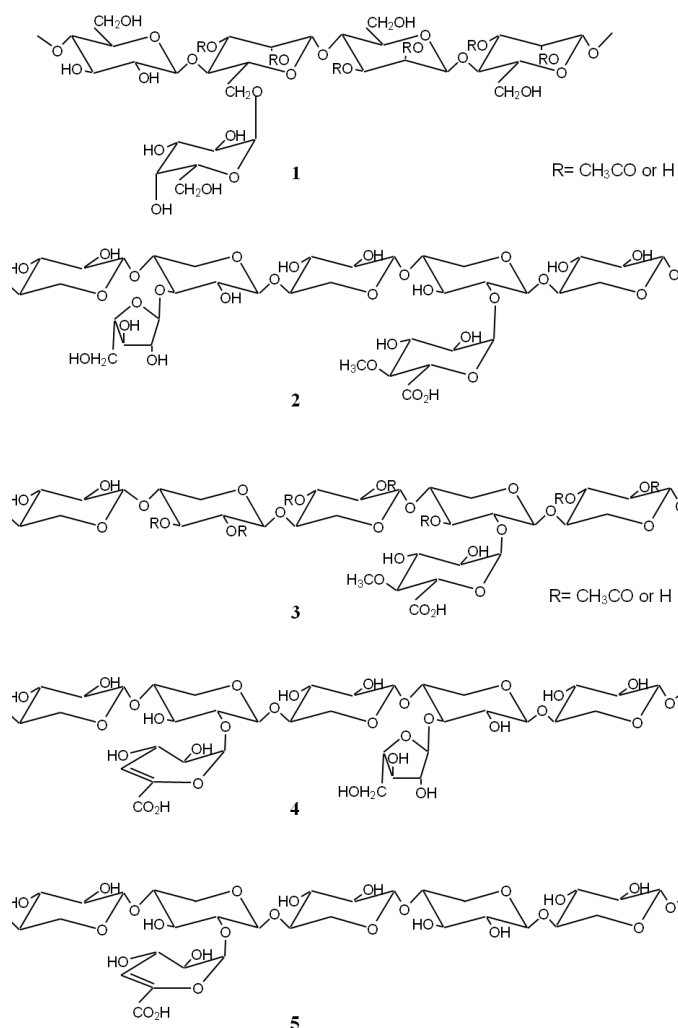
We measure the content of acid-insoluble (Klason) and acid-soluble according to standards TAPPI T 222 om and TAPPI UM 250, and deliver the results in mg per g dry pulp. 2 g of sample is required.

### Acetone extractable matter

We measure the acetone extractable matter (ie. extractives) according to standard SCAN-CM 49, and deliver the results in percent extractives per dry pulp. 2 g of sample is required.

### Ash content

We measure the residue (ie. ash) on ignition at 525°C according to standard ISO 1762, and deliver the results in percent ash per dry pulp. 1 g of sample is required.



Typical partial structures of hemicelluloses from wood and pulp: 1) Galactoglucomannan, 2) Arabinoglucuronoxylan, 3) Glucuronoxylan, 4) Arabinohexenuronoxylan, 5) Hexenuronoxylan

### Metals/elements content

A variety of different metals and elements may be measured using atomic emission spectroscopy (ICP-AES), for instance Al, Ba, Ca, Cu, Fe, K, Mg, Mn, Na, S and P. We deliver the results in mg of each element per g dry pulp. 2 g of sample is required.